



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3537-1
Job Sheet 181240



Part No: D3537-1

Job Qty: 50 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 added automated welding DD verf:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		18/07/29
105	Waterjet	50 pcs	8/31/18	8/31/18	0.00	2.15	Waterjet1		18/07/29
125	QC	50 pcs	8/31/18	8/31/18	0.00	0.00	QC8		38
140	Brake NC	50 pcs	8/31/18	8/31/18	0.03	0.65	Brake NC 1		9-89
150	QC	50 pcs	8/31/18	8/31/18	0.00	0.00	QC5		PD 18-08-02
160	Autoweld 1	50 pcs	8/31/18	8/31/18	0.00	3.71	Automated welding		18/07/29
170	QC	50 pcs	8/31/18	8/31/18	0.00	0.00	QC10		SEP 13 2018
180	QC	50 pcs	8/31/18	8/31/18	0.00	0.00	QC5		SEP 13 2018
210	Packaging	50 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-1	FP-001	18-07-29
220	QC21-SA	50 Ea	8/31/18	8/31/18	0.00	0.00	QC21		SEP 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	5.3000 sf (.106 ea)	90-Start up Operation	30803710

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	5	124	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	4.250inches ± 0.010	4.260 4.240		
2	Wearpad	3.500inches ± 0.010	3.510 3.490		
3	Wearpad	1.970inches ± 0.030	2.000 1.940		
4	Wearpad	3.630inches ± 0.030	3.660 3.600		
5	Wearpad	2.420inches ± 0.010	2.430 2.410		
6	Wearpad	0.220inches ± 0.010	0.230		

1030

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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			0.210
7	Wearpad	0.375inches $\pm$ 0.010	0.385
			0.365
8	Wearpad	0.063inches $\pm$ 0.010	0.073
			0.053

Plex 7/24/18 9:48 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
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